LASER CUTTING

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GENERAL CHARACTERISTICS

DESCRIPTION

Our 2D Laser Cutting Machine (MFL series) was developed for a clean and efficient cut of different types of materials and different thicknesses. Its robust and mechanically-welded structure **reduces the vibrations** resulting from the laser

cutting operations, thus achieving great precision.

The **cutting table exchange system** allows a metal plate to be cut, while another one moves to the loading/unloading zone, thus reducing the downtime of the system, increasing its efficiency. In addition, an automatic loading and unloading system can be added to increase the profitability of the equipment.

Composed with the latest technologies on the market, the machine has frog-jump technology to optimize the displacement of the cutting head, achieving greater productive efficiency. Controlled by a user-friendly interface, this machine ensures quick learning and easy programming and importing of the parts to be cut.

This is an extremely versatile laser cutting machine and, the standard models, are prepared to cut plates (raw material) up to 20 meters in length.

ADVANTAGES

Fiber Laser vs Laser CO2

The fiber laser machines don't need mirrors on the laser source, which guarantees a reduction in terms of operating costs and maintenance requirements;

The laser source has a life cycle of three times more, comparing with an equivalent CO2 laser;

Excellent cutting capacity on reflexive materials such as copper, brass and aluminium, without the problem of the occurrence of reflections that damage the equipment;

High accuracy in the cut of thick plates, in which concerns to complex geometries;

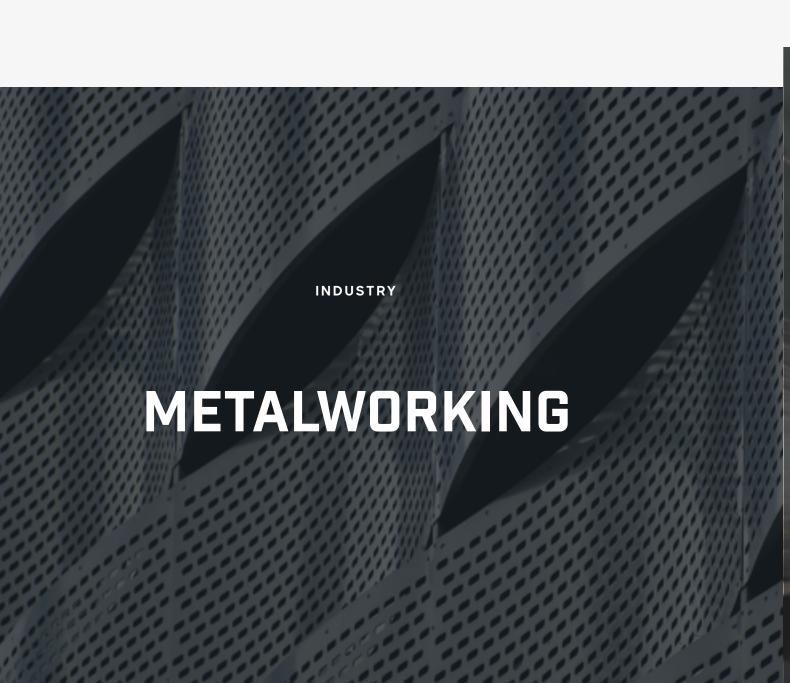
The alternating tables allow a quick load and unload of the metal plates, reducing the duty cycles, making the process more efficient;

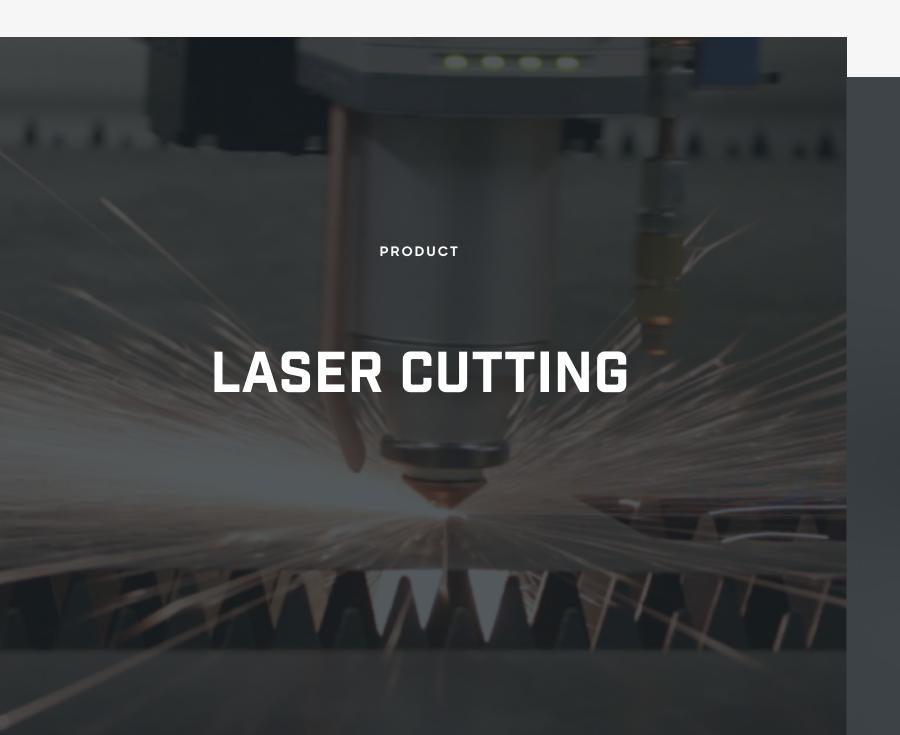
Greater energy efficiency - a resonator of 3kW uses 1/3 of the power of a CO2 4kW;

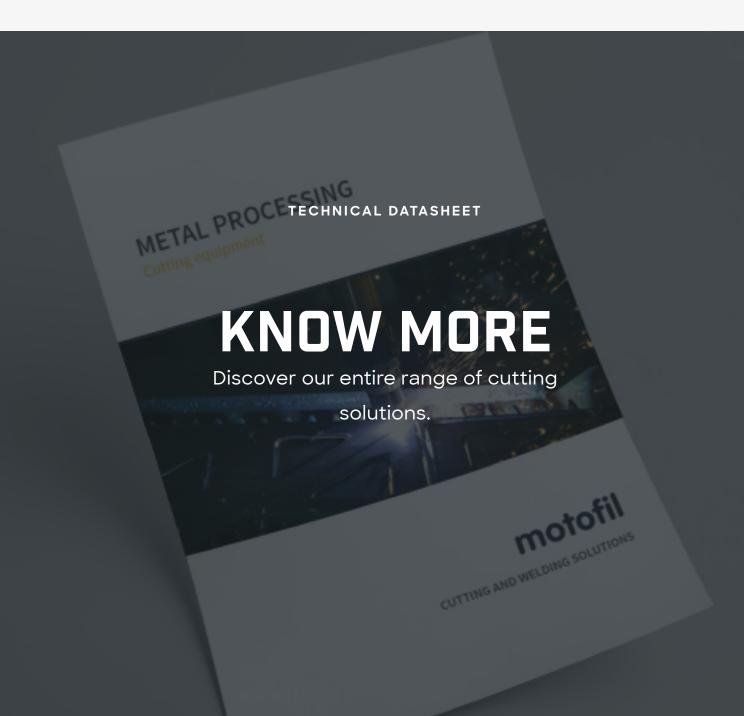
Reduced costs in consumables, given the fact that the only components that need to be replaced are the ceramics and the protection lenses of the cutting head;

MFL presents a structure which minimizes the vibrations due to the cutting

operations, allowing a better stabilization of the system.







TECHNICAL DATA

This information is specific for standard models. For information about special models, please contact us.

| Models | MFL315 | MFL420 | MFL620 | MFL625 | MFL820 |
|-------------------------------|--------|--------|--------|--------|--------|
| Length [mm] | 8800 | 11000 | 15300 | 15300 | 20000 |
| Width [mm] | 3100 | 3600 | 3600 | 4100 | 3600 |
| Height [mm] | 2150 | 2150 | 2150 | 2150 | 2150 |
| Max. weight of the plate [Kg] | 850 | 1500 | 2350 | 2350 | 3100 |

Fiber Laser Cutting Thicknesses

| Potencia [Kw] | 2 | 3 | 4 | 6 | 8 | 10 |
|----------------------|----|----|----|----|----|----|
| Mild steel [mm] | 14 | 16 | 20 | 22 | 25 | 30 |
| Stainless steel [mm] | 8 | 8 | 10 | 12 | 18 | 20 |
| Aluminium [mm] | 6 | 8 | 10 | 10 | 14 | 16 |

Note: Other materials information (brass and cooper) under request.

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